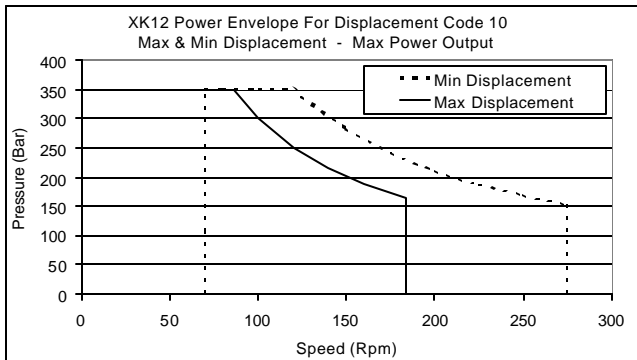
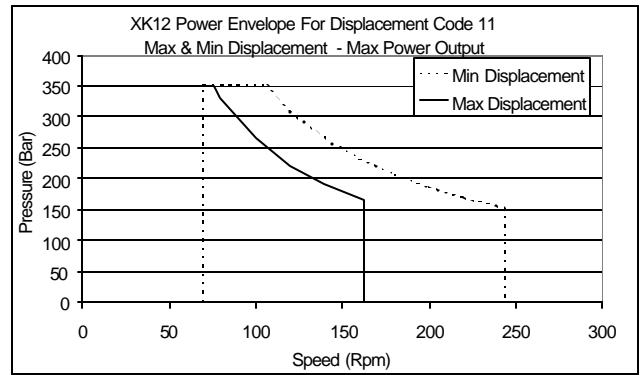
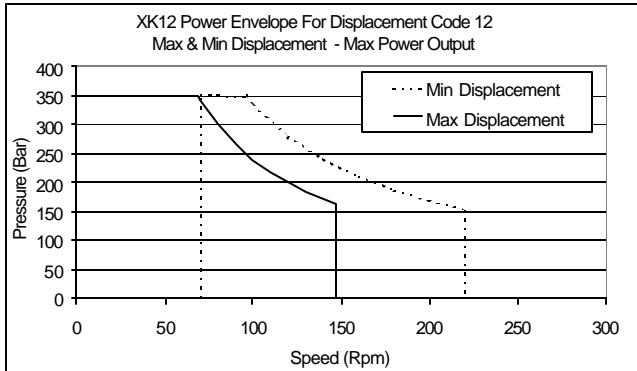
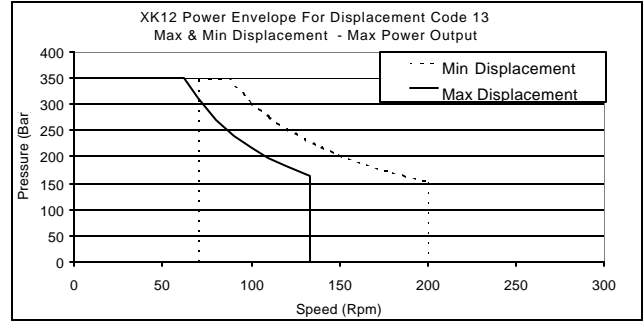
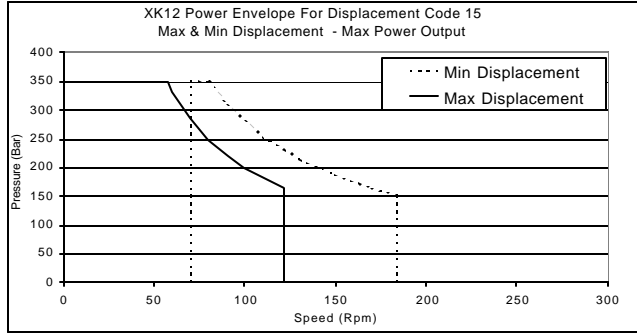


# TECHNICAL DATA SHEETS

## Max Operating Envelope

### RotaryPower **XK12** Motor



GRAPHS SHOW **MAXIMUM** ALLOWED OPERATING ENVELOPE FOR PREFERRED ROTATION DIRECTION (DISPLACEMENT RATIO 2:1)  
CONSULT ROTARY POWER WHEN OTHER DISPLACEMENT RATIOS APPLY

For Optimum Life; continuous periods of operation should be no greater than **35KW** Hydraulic Power.

Note:

Pw (WEIGHTED AVERAGE DIFFERENTIAL PRESSURE), must be no greater than **200 bar** ..... Calculated as follows:-

$$Pw = \left\{ \frac{[N1.T1.P1^3] + [N2.T2.P2^3] + \dots + [Nn.Tn.Pn^3]}{Na} \right\}^{1/3} \quad \text{Where;}$$

N1(rpm) + P1(bar) @ T1(-) Duty      N2(rpm) + P2(bar) @ T2(-) Duty ----- >      Nn(rpm) + Pn(bar) @ Tn(-) Duty.  
T1+T2+ ----- > Tn = 1.0

$$Na = [N1xT1] + [N2xT2] + [N3xT3]$$

Example (All pressures are differential);

P1 = 100bar ; P2 = 200 bar ; P3 = 150 bar      N1 = 108rpm ; N2 = 50rpm ; N3 = 75rpm      T1 = 10%Duty ; T2 = 30%Duty ; T3 = 60%Duty

$$Na = [108x0.1] + [50x0.3] + [75x0.6] = 71rpm$$

$$Pw = \left\{ \frac{[108x0.1x(100)^3] + [50x0.3x(200)^3] + [75x0.6x(150)^3]}{71} \right\}^{1/3} = 158bar$$

